



**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**DCC**

Revision date: 20.09.2021

Product code: RL-1013

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May cause an allergic skin reaction.  
Very toxic to aquatic life.  
Very toxic to aquatic life with long lasting effects.

**2.2. Label elements****Regulation (EC) No. 1272/2008****Signal word:** Danger**Pictograms:****Hazard statements**

H302 Harmful if swallowed.  
H311 Toxic in contact with skin.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 Wash hands thoroughly after handling.  
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.  
P302+P352 IF ON SKIN: Wash with plenty of Water.  
P312 Call a POISON CENTER/doctor if you feel unwell.  
P333 If skin irritation or rash occurs:  
P361+P364 Take off immediately all contaminated clothing and wash it before reuse.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTER/doctor.  
P405 Store locked up.  
P501 Dispose of contents/container to an approved disposal site.

**Additional advice on labelling**

Warning - substance not yet tested completely.

**2.3. Other hazards**

Product is not dust explosive in its original delivery form. The addition of particulate matter, however, results in a dust explosion risk.

**SECTION 3: Composition/information on ingredients****3.1. Substances****Chemical characterization**

N,N'-Dicyclohexylcarbodiimide

Sum formula: C<sub>13</sub>H<sub>22</sub>N<sub>2</sub>

Molecular weight: 206,3 g/mol

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**Hazardous components**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	GHS Classification			
538-75-0	dicyclohexylcarbodiimide			100 %
	208-704-1	615-019-00-5		
	Acute Tox. 3, Acute Tox. 4, Eye Dam. 1, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1; H311 H302 H318 H317 H400 H410			

Full text of H and EUH statements: see section 16.

**Specific Conc. Limits, M-factors and ATE**

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
538-75-0	208-704-1	dicyclohexylcarbodiimide	100 %
	dermal: ATE = 300 mg/kg; oral: LD50 = 400 mg/kg M acute; H400: M=10		

**SECTION 4: First aid measures**
**4.1. Description of first aid measures**
**General information**

First aider: Pay attention to self-protection! Remove affected person from the danger area and lay down. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

In all cases of doubt, or when symptoms persist, seek medical advice.

**After inhalation**

Provide fresh air. When in doubt or if symptoms are observed, get medical advice. Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

**After contact with skin**

After contact with skin, wash immediately with plenty of water and soap. Take off immediately all contaminated clothing and wash it before reuse. Call a physician immediately.

**After contact with eyes**

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

**After ingestion**

Rinse mouth thoroughly with water. Never give anything by mouth to an unconscious person or a person with cramps.

**4.2. Most important symptoms and effects, both acute and delayed**

No information available.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5: Firefighting measures**
**5.1. Extinguishing media**
**Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings. Water spray. alcohol resistant foam. Dry extinguishing powder. Sand.

**Unsuitable extinguishing media**

High power water jet.

**5.2. Special hazards arising from the substance or mixture**

Non-flammable. Thermal decomposition can lead to the escape of irritating gases and vapours.

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In case of fire may be liberated: Carbon dioxide (CO<sub>2</sub>). Carbon monoxide (CO). Nitrogen oxides (NO<sub>x</sub>).

**5.3. Advice for firefighters**

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

**Additional information**

Suppress gases/vapours/mists with water spray jet. Collect contaminated fire extinguishing water separately.

Do not allow entering drains or surface water. Usual measures for fire prevention.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Provide adequate ventilation. Avoid dust formation. Do not breathe dust. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Wear personal protection equipment.

In case of fire: Evacuate area.

**For non-emergency personnel**

Take up carefully when dry.

**For emergency responders**

Take up mechanically, placing in appropriate containers for disposal. Take up dust-free and set down dust-free.

**6.2. Environmental precautions**

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

**6.3. Methods and material for containment and cleaning up****For cleaning up**

Take up mechanically. Treat the recovered material as prescribed in the section on waste disposal.

**Other information**

Take up mechanically, placing in appropriate containers for disposal. Avoid dust formation.

Clear contaminated areas thoroughly.

**6.4. Reference to other sections**

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

Treat the recovered material as prescribed in the section on waste disposal.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling****Advice on safe handling**

If handled uncovered, arrangements with local exhaust ventilation have to be used. Avoid dust formation. Do not breathe dust. Provide adequate ventilation.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Avoid contact with skin, eyes and clothes.

**Advice on protection against fire and explosion**

Usual measures for fire prevention.

**Advice on general occupational hygiene**

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff. Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes. Provide adequate ventilation.

**7.2. Conditions for safe storage, including any incompatibilities**

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**Requirements for storage rooms and vessels**

Keep container tightly closed. Keep locked up. Store in a place accessible by authorized persons only.  
 Provide adequate ventilation as well as local exhaust ventilation at critical locations. Keep container tightly closed in a cool, well-ventilated place.  
 Handle and store contents under inert gas. Protect from moisture.  
 storage temperature: +2°C - +8°C

**Hints on joint storage**

No special measures are necessary.

**7.3. Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

**SECTION 8: Exposure controls/personal protection**
**8.1. Control parameters**
**DNEL/DMEL values**

CAS No	Name of agent			
DNEL type	Exposure route	Effect	Value	
538-75-0	dicyclohexylcarbodiimide			
Worker DNEL, long-term	inhalation	systemic	0,212 mg/m <sup>3</sup>	
Worker DNEL, long-term	dermal	systemic	0,034 mg/kg bw/day	
Consumer DNEL, long-term	inhalation	systemic	0,052 mg/m <sup>3</sup>	
Consumer DNEL, long-term	dermal	systemic	0,017 mg/kg bw/day	
Consumer DNEL, long-term	oral	systemic	0,017 mg/kg bw/day	

**PNEC values**

CAS No	Name of agent	
Environmental compartment	Value	
538-75-0	dicyclohexylcarbodiimide	
Freshwater	0,00017 mg/l	
Freshwater (intermittent releases)	0,0017 mg/l	
Freshwater sediment	0,144 mg/kg	
Marine sediment	0,014 mg/kg	
Secondary poisoning	3,33 mg/kg	
Micro-organisms in sewage treatment plants (STP)	0,1 mg/l	
Soil	0,007 mg/kg	

**Additional advice on limit values**

To date, no national critical limit values exist.

**8.2. Exposure controls**

**Appropriate engineering controls**

If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe dust. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

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**Individual protection measures, such as personal protective equipment**
**Eye/face protection**

Suitable eye protection: goggles.

Tightly fitting safety goggles. Face shield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Hand protection**

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Wear suitable gloves.

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

**Skin protection**

Use of protective clothing.

**Respiratory protection**

In case of inadequate ventilation wear respiratory protection. If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Environmental exposure controls**

Discharge into the environment must be avoided.

**SECTION 9: Physical and chemical properties**
**9.1. Information on basic physical and chemical properties**

Physical state:	solid
Colour:	white/ light yellow
Odour:	No data available
Odour threshold:	not determined

**Test method**
**Changes in the physical state**

Melting point/freezing point:	34 - 35 °C	literature value
Boiling point or initial boiling point and boiling range:	122 124 °C	(8 hPa) literature value
Sublimation point:	not determined	
Softening point:	not determined	
Flash point:	113 °C	

**Flammability**

Solid/liquid:	not determined
Gas:	not applicable

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**Explosive properties**

The product is not: Explosive. Product is not dust explosive in its original delivery form. The addition of particulate matter, however, results in a dust explosion risk.

Lower explosion limits:	not determined
Upper explosion limits:	not determined
Auto-ignition temperature:	not determined
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / dynamic:	not applicable
Viscosity / kinematic:	not applicable
Flow time:	not applicable
Water solubility:	No data available

**Solubility in other solvents**

not determined

Dissolution rate:	not determined
Partition coefficient n-octanol/water:	not determined
Vapour pressure: (at 20 °C)	0,0115 hPa
Relative density (at 25 °C):	1,01
Bulk density:	not determined
Relative vapour density:	not determined

**9.2. Other information****Information with regard to physical hazard classes**

Sustaining combustion:	No data available
Oxidizing properties	
No data available	

**Other safety characteristics**

Solvent content:	No data available
Solid content:	not determined
Evaporation rate:	not determined

**Further Information****SECTION 10: Stability and reactivity****10.1. Reactivity**

No data available

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

No data available

**10.4. Conditions to avoid**

Protect from moisture.  
Keep away from heat.

**10.5. Incompatible materials**

Oxidizing agents, strong.

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**10.6. Hazardous decomposition products**

Thermal decomposition can lead to the escape of irritating gases and vapours.

 In case of fire may be liberated: Carbon dioxide (CO<sub>2</sub>). Carbon monoxide (CO). Nitrogen oxides (NO<sub>x</sub>).

**Further information**

In case of fire: See chapter 5.

**SECTION 11: Toxicological information**
**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**
**Toxicokinetics, metabolism and distribution**

No data available

**Acute toxicity**

Toxic in contact with skin.

Harmful if swallowed.

Acute toxicity (dermal), Category 3: Substance with harmonized classification and labelling according to Regulation (EC) No. 1272/2008, Annex VI.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
538-75-0	dicyclohexylcarbodiimide				
	oral	LD50 mg/kg 400	Rat	ChemIDplus Lite data base - National Tec	Method not known.
	dermal	ATE mg/kg 300			

**Irritation and corrosivity**

Causes serious eye damage.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Skin corrosion/irritation:

Skin: In vitro skin test

Result: No skin irritation - 15 Min.

OECD 439

Serious eye damage/eye irritation:

eyes - Rabbit.

Result: Causes serious eye damage. - 24 h

Note: ECHA

Risk of blindness!

**Sensitising effects**

May cause an allergic skin reaction. (dicyclohexylcarbodiimide)

Germ cell mutagenicity

Ames test negative.

Escherichia coli/ Salmonella typhimurium

Result: negative.

In vitro mutagenicity: (Mammalian cells) Chromosomal aberrations mammalian cells hamster cells

Result: negative.

**Carcinogenic/mutagenic/toxic effects for reproduction**

Based on available data, the classification criteria are not met.

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.



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**STOT-single exposure**

Based on available data, the classification criteria are not met.  
 Acute toxicity, inhalant: Possible effects:: Mucosal irritations.

**STOT-repeated exposure**

Based on available data, the classification criteria are not met.

**Aspiration hazard**

Based on available data, the classification criteria are not met.

**Specific effects in experiment on an animal**

No data available

**Practical experience**

No data available

**11.2. Information on other hazards**
**Endocrine disrupting properties**

No data available

**Other information**

Depending on the concentration and duration of exposure, damage to slight irritation to serious tissue destruction occur. As far as we know, the chemical, physical and toxicological Properties have not been extensively studied. Hazardous properties cannot be ruled out, but if used properly unlikely. The usual precautionary measures when handling chemicals must be observed

Risk of blindness!

Symptoms may be delayed.

Special precautions for user

Evidence of liver damage. - Practical experience/human evidence

**Further information**

RTECS: FF2160000

Caution! To the best of our knowledge the toxicological properties of this material have not been thoroughly investigated. Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

**SECTION 12: Ecological information**
**12.1. Toxicity**

Very toxic to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h]   [d]	Species	Source	Method
538-75-0	dicyclohexylcarbodiimide					
	Acute fish toxicity	LL50 mg/l	0,17	96 h	Danio rerio	REACH Registration Dossier
	Acute algae toxicity	ErC50 mg/l	0,032	96 h		REACH Registration Dossier
	Acute crustacea toxicity	EL50 mg/l	0,82	48 h	Daphnia magna	REACH Registration Dossier
						OECD Guideline 203
						other: REACH Guidance on QSARs R.6
						OECD Guideline 202

**12.2. Persistence and degradability**

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CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
538-75-0	dicyclohexylcarbodiimide			
	Biodegradability: OECD 301F	0 %	28	
	Poorly biodegradable.			

### 12.3. Bioaccumulative potential

#### Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
538-75-0	dicyclohexylcarbodiimide	6,83

#### BCF

CAS No	Chemical name	BCF	Species	Source
538-75-0	dicyclohexylcarbodiimide	>= 0,2	Cyprinus carpio	REACH Registration D

### 12.4. Mobility in soil

No data available

### 12.5. Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted.

### 12.6. Endocrine disrupting properties

No data available

### 12.7. Other adverse effects

Warning - substance not yet tested completely.

#### Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

Discharge into the environment must be avoided.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

#### Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Consult the appropriate local waste disposal expert about waste disposal.

Handle contaminated packages in the same way as the substance itself.

#### Contaminated packaging

Hazardous waste according to Directive 2008/98/EC (waste framework directive). Handle contaminated packages in the same way as the substance itself.

## SECTION 14: Transport information

### Land transport (ADR/RID)

<b>14.1. UN number or ID number:</b>	UN 2811
<b>14.2. UN proper shipping name:</b>	TOXIC SOLID, ORGANIC, N.O.S. (dicyclohexylcarbodiimide)
<b>14.3. Transport hazard class(es):</b>	6.1
<b>14.4. Packing group:</b>	III
Hazard label:	6.1

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Classification code: T2  
Special Provisions: 274 614  
Limited quantity: 5 kg  
Excepted quantity: E1  
Transport category: 2  
Hazard No: 60  
Tunnel restriction code: E

**Inland waterways transport (ADN)**

**14.1. UN number or ID number:** UN 2811  
**14.2. UN proper shipping name:** TOXIC SOLID, ORGANIC, N.O.S. (N,N'-Dicyclohexylcarbodiimide)  
**14.3. Transport hazard class(es):** 6.1  
**14.4. Packing group:** III  
Hazard label: 6.1



Classification code: T2  
Special Provisions: 274 614 802  
Limited quantity: 5 kg  
Excepted quantity: E1

**Marine transport (IMDG)**

**14.1. UN number or ID number:** UN 2811  
**14.2. UN proper shipping name:** TOXIC SOLID, ORGANIC, N.O.S. (N,N'-Dicyclohexylcarbodiimide)  
**14.3. Transport hazard class(es):** 6.1  
**14.4. Packing group:** III  
Hazard label: 6.1



Special Provisions: 223, 274  
Limited quantity: 5 kg  
Excepted quantity: E1  
EmS: F-A, S-A

**Air transport (ICAO-TI/IATA-DGR)**

**14.1. UN number or ID number:** UN 2811  
**14.2. UN proper shipping name:** TOXIC SOLID, ORGANIC, N.O.S. (N,N'-Dicyclohexylcarbodiimide)  
**14.3. Transport hazard class(es):** 6.1  
**14.4. Packing group:** III  
Hazard label: 6.1



Special Provisions: A3 A5  
Limited quantity Passenger: 10 kg  
Passenger LQ: Y645

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Excepted quantity:	E1
IATA-packing instructions - Passenger:	670
IATA-max. quantity - Passenger:	100 kg
IATA-packing instructions - Cargo:	677
IATA-max. quantity - Cargo:	200 kg

**14.5. Environmental hazards**

ENVIRONMENTALLY HAZARDOUS: Yes



Danger releasing substance: N,N'-Dicyclohexylcarbodiimide

**14.6. Special precautions for user**

Warning: Acute Toxicity.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

2004/42/EC (VOC):	100 %
Information according to 2012/18/EU (SEVESO III):	E1 Hazardous to the Aquatic Environment

**Additional information**

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**National regulatory information**

Employment restrictions:	Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.
Water hazard class (D):	3 - highly hazardous to water
Skin resorption/Sensitization:	Permeates easily through outer skin and causes poisoning. Causes allergic hypersensitivity reactions.

**15.2. Chemical safety assessment**

For this substance a chemical safety assessment has not been carried out.

**SECTION 16: Other information****Abbreviations and acronyms**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonized System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service  
LC50: Lethal concentration, 50%  
LD50: Lethal dose, 50%  
CLP: Classification, labelling and Packaging  
REACH: Registration, Evaluation and Authorization of Chemicals  
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

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UN: United Nations  
CAS: Chemical Abstracts Service  
DNEL: Derived No Effect Level  
DMEL: Derived Minimal Effect Level  
PNEC: Predicted No Effect Concentration  
ATE: Acute toxicity estimate  
LL50: Lethal loading, 50%  
EL50: Effect loading, 50%  
EC50: Effective Concentration 50%  
ErC50: Effective Concentration 50%, growth rate  
NOEC: No Observed Effect Concentration  
BCF: Bio-concentration factor  
PBT: persistent, bioaccumulative, toxic  
vPvB: very persistent, very bioaccumulative  
RID: Regulations concerning the international carriage of dangerous goods by rail  
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)  
EmS: Emergency Schedules  
MFAG: Medical First Aid Guide  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organization  
MARPOL: International Convention for the Prevention of Marine Pollution from Ships  
IBC: Intermediate Bulk Container  
SVHC: Substance of Very High Concern  
For abbreviations and acronyms, see table at <http://abbrev.esdscom.eu>  
VOC: Volatile Organic Compounds

**Relevant H and EUH statements (number and full text)**

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

**Further Information**

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.